ABSTRACT

ZIPPER END SEALING

A method of sealing together end portions of zipper 5 profile lengths 12, 14 uses a heated pin 18 which is inserted into the end portions of the joined profile lengths to form a cavity 32 which is closed by subsequent application of pressure by a pressure element 28. The method avoids the use of heated crushing devices and ultrasonics.

10

(Figure 3)

G:\300-304\S2A\303357\WO\SPEC01.WPD\RA\sjc